

24/10

Dart Aerospace Ltd.

Date: Thursday, 18/10/2007 1:22:23 PM  
User: Linda Lacelle

# Process Sheet

SPUR

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : CABIN FLOOR PROTECTOR
Job Number : 35243 -1	
Estimate Number : 12662	
P.O. Number : N/A	Part Number : D35752
This Issue : 18/10/2007 S.O. No. : N/A	Drawing Number : D3575 REV.A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A	Drawing Revision : A
Previous Run : 33359	Material : N/A
Written By : _____	Due Date : 24/10/2007 Qty: 4 Unit: Each
Checked & Approved By : _____	
Comment : Est Rev: A New Issue 07-01-22 EC	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	F60029	lexan gray
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Comment: Qty: 10.6660 sf(s)/Unit Total: 42.6640 sf(s)

F60029 lexan sheet

Batch: M105330 HB 07-10-19

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D3575

Dwg Rev: A HB 07-10-19

Prog Rev: A

2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

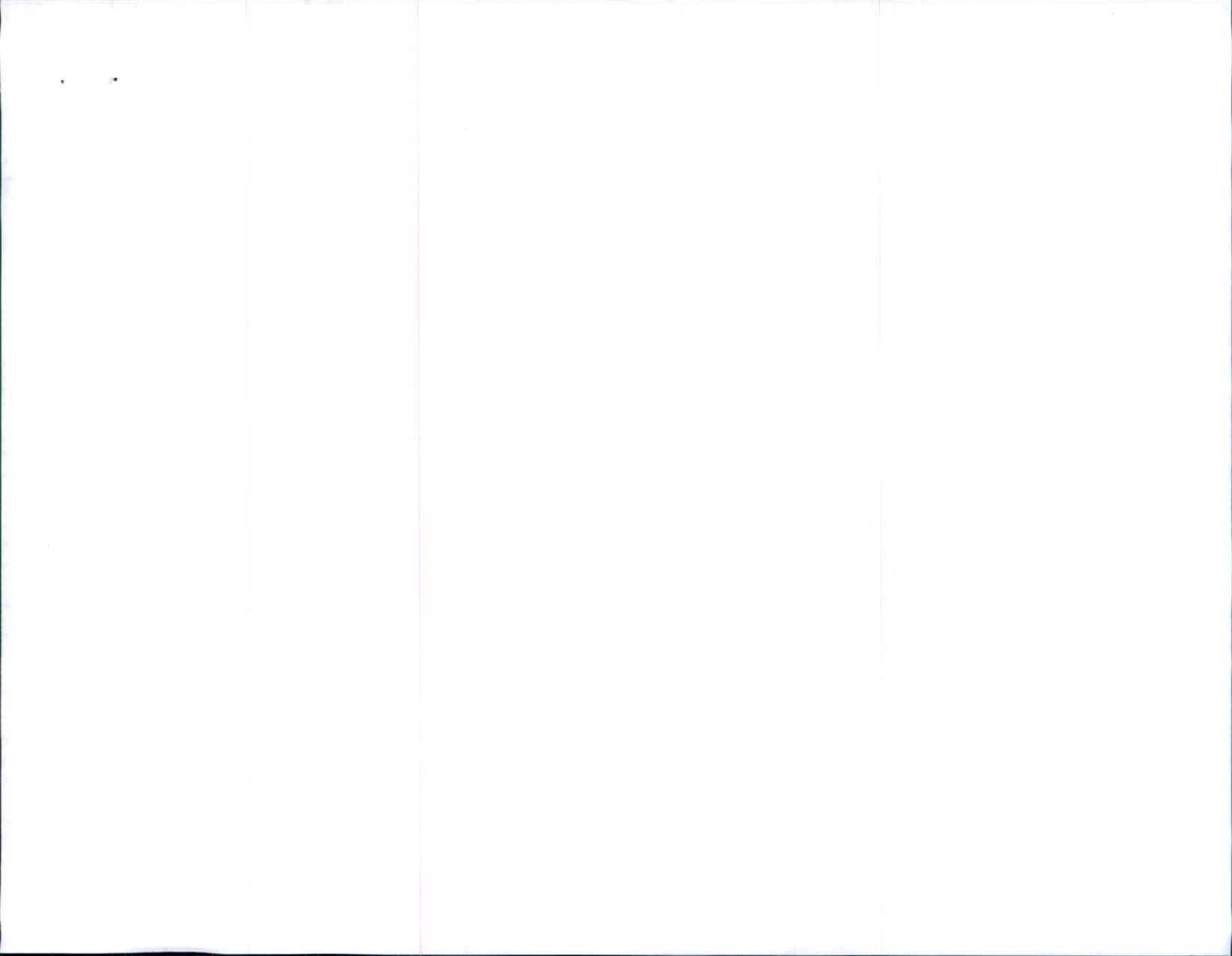
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr if necessary.

SAN 07-10-22



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Drawing Name: CABIN FLOOR PROTECTOR

Job Number: 35243

Part Number: D35752

Job Number:



Seq. #: Machine Or Operation: Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

*En 07/10/22 (x4)*

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with P/N and B/N using a permanent fine point marker, then Stock  
Location: *07/10/22 (2)*

*07/10/25 (2)*

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*07/10/25 (2)*

Job Completion



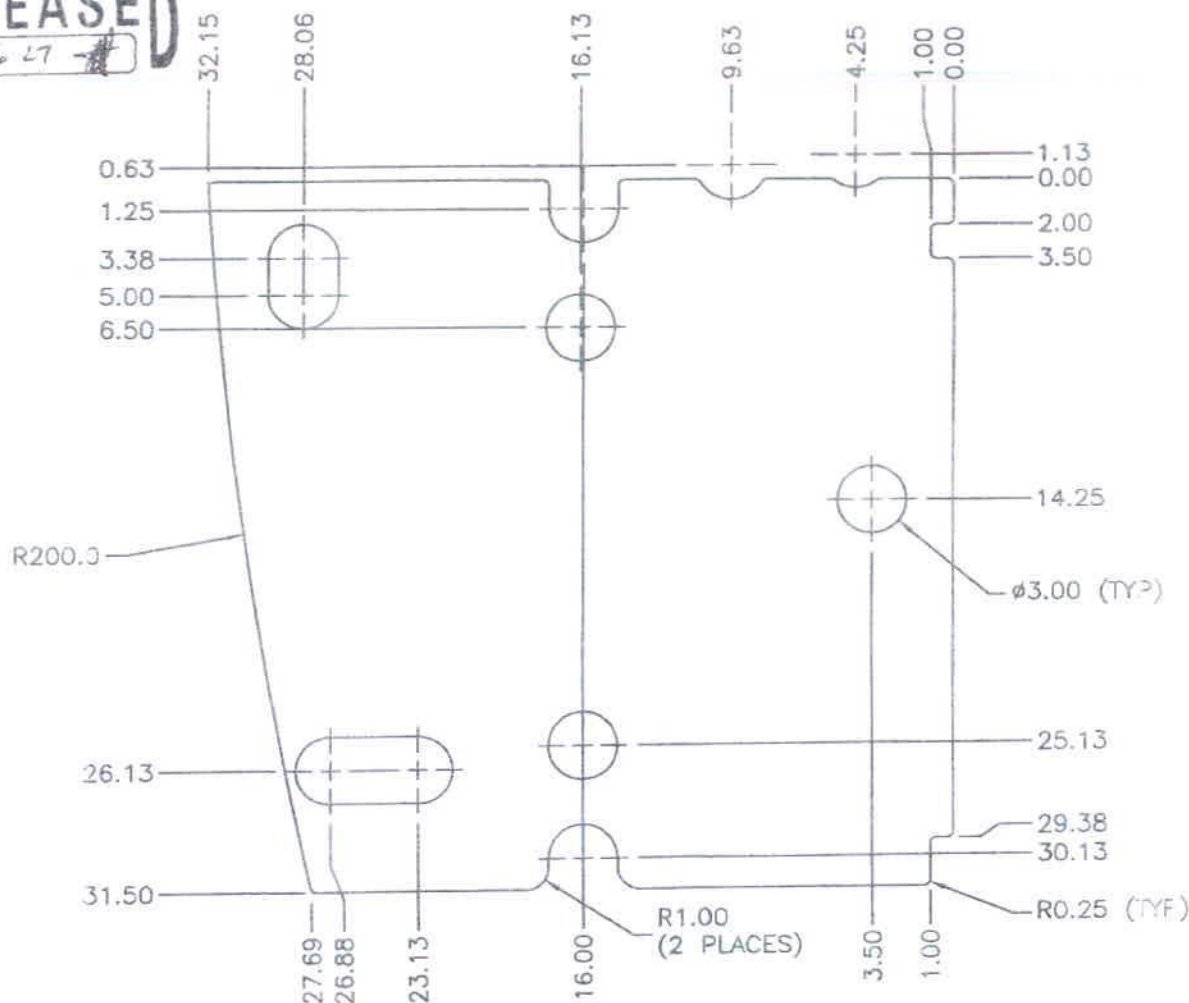
*U 07.10.25*





DESIGN <i>LE</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>LE</i>	APPROVED <i>#</i>	DRAWING NO. D3575	REV. A SHEET 1 OF 1
DATE 07.06.08		TITLE CABIN FLOOR PROTECTOR	SCALE 1:1
A	07.06.08	NEW ISSUE	

RELEASED  
07.06.08



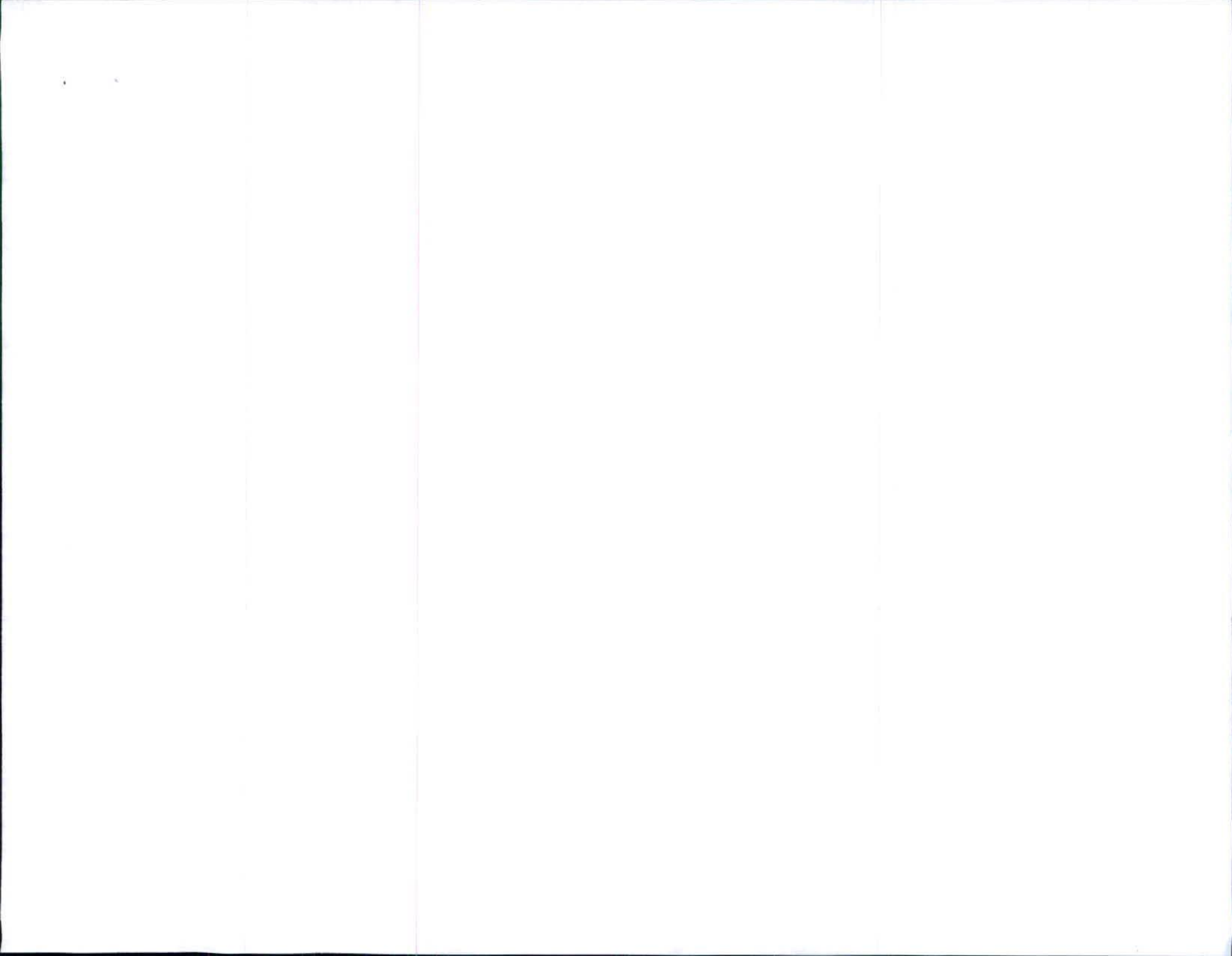
**D3575-1 CABIN FLOOR PROTECTOR (SHOWN)**  
**D3575-2 CABIN FLOOR PROTECTOR (OPPOSITE)**

**NOTES:**

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3575-1/-2" USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) CHECK PER TEMPLATE DT8966

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Part Number:	D35750
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☒ First Article ☐ Prototype

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

